



TECHNICAL SERVICE BULLETIN

December 23, 2015

To: Forest River Shasta Airflyte 16 and 19 Owner and Dealers

RE: Air Conditioner Ducting

Document Control Number: 54-09032015-0085

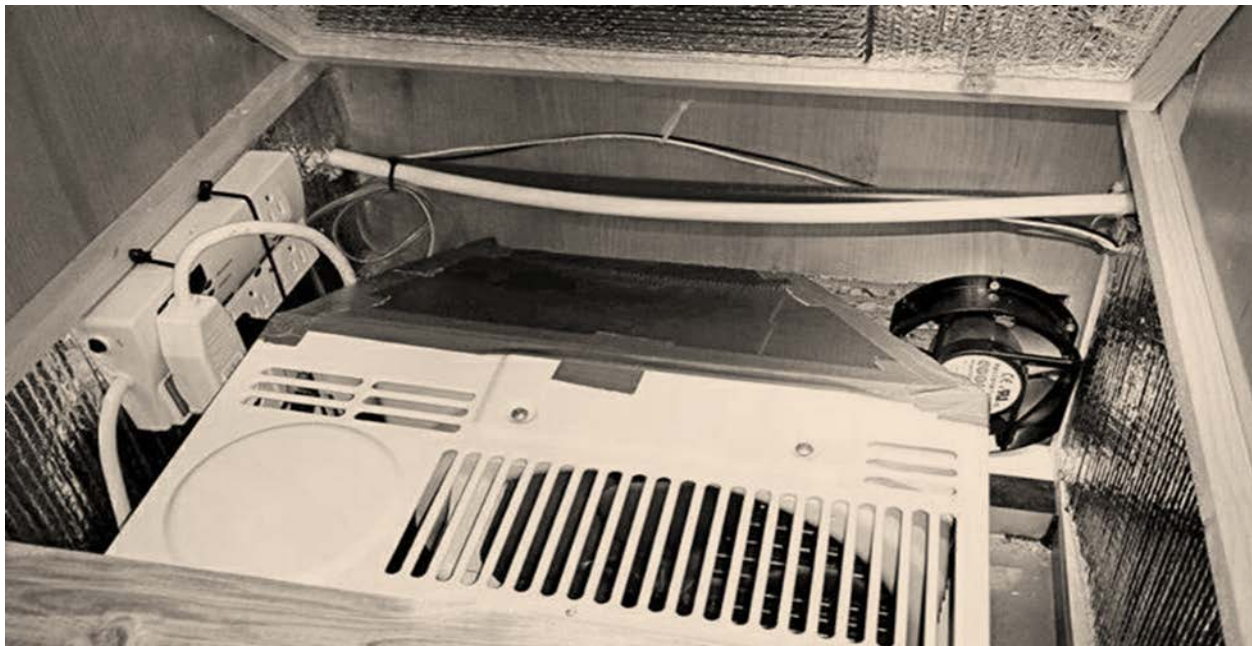
PLACE ADDRESS WITH THE
VIN TAG HERE

Dear Forest River Owner & Dealer:

Forest River is issuing this Technical Service Bulletin (TSB) to address an issue where the air conditioner may not exhaust warm air properly to the exterior of the vehicle. This TSB will be able to guide you through installation of a duct and mounting of the fan (for positive air flow) into the cavity in which the air conditioner is located.

Service Installation Procedures:

- Safety is paramount when working around a trailer and no shortcuts should be taken. Ideally, never work alone; always have someone nearby to help if needed.
- To add the warm ducting you need to go in to the cabinet above the AC. Remove the plumbing block off panel to the rear of cabinet.
- Remove the shelf / access panel.
- You want to remove the fan and reinstall it the outside corner of vent opening, making sure the air flow is drawing outside air into the cabinet area.
- Slide shroud over the AC. Trim the bottom off as need to get the shroud to fit to the top of the AC.
- Measure from the sidewall to the drip pan edge and make a slit in the bottom of the shroud 1 ½ tall so that the shroud will fit tightly to the floor.
- After the fit is make take and seal the shroud in place with foil tape along the sidewall and around the AC unit.





Forest River, Inc.

55470 County Road 1, P.O. Box 3030, Elkhart, Indiana 46515-3030

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- o Once the shroud is in place you should have a duct from the A/C to exterior grill for the exhaust of warm air and a fresh air intake via the fan to provide cooler air to the A/C unit.
- o Replace the shelf / access panel, replace the plumbing cover.
- o Service Complete

Claim for the installation, use the below repair codes:

REPAIR CODE NUMBER	RATE	COMMENTS
20-000054	.50 hrs.	Install AC Duct

Kit Number: S0009617

Kit Availability: Upon receipt of this letter

Order Kit S0009617 from:

Shasta – Plant 54
Division of Forest River, Inc.
423 N. Main Street.
Middlebury, Indiana 46540

Helpful Plant Contacts

Gary Myers	Warranty, Service & Parts Manager	(574) 825-8717	gmyers@forestriverinc.com
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If you, the owner, or the dealership have already preformed the repair/remedy to your Shasta Airflyte 16 and 19, you or theyour dealership may be entitled to the reimbursement as stated above. Yu may be entitled to reimbursement if the repair/remedy had been performed on an out of warranty Shasta Airflyte 16 and 19 in which the VIN number falls under this technical service bulletin as stated above, no warranty claim has been filed against the VIN number and the consumer paid for the repair/remedy personally. , Please contact your Warranty Manager within Forest River to arrange the reimbursement. Proof of payment for the repair/remedy is required.

Respectfully,

Keith Fisher
Forest River, Inc.

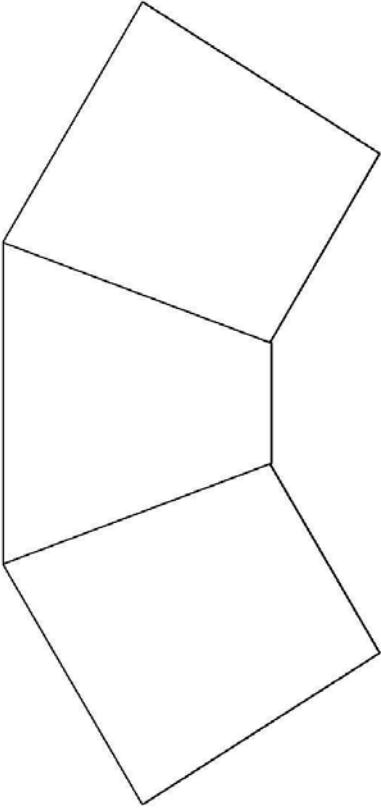
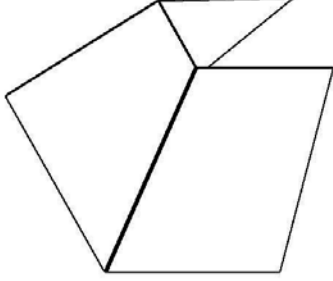
Director of Corporate Compliance
Engineer, NHTSA & Transport Canada

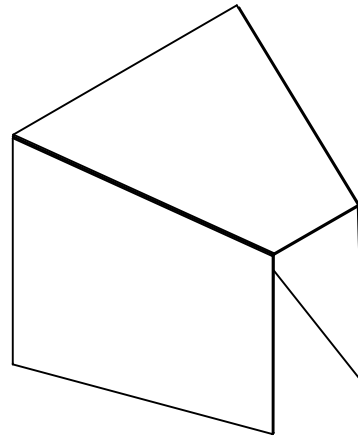
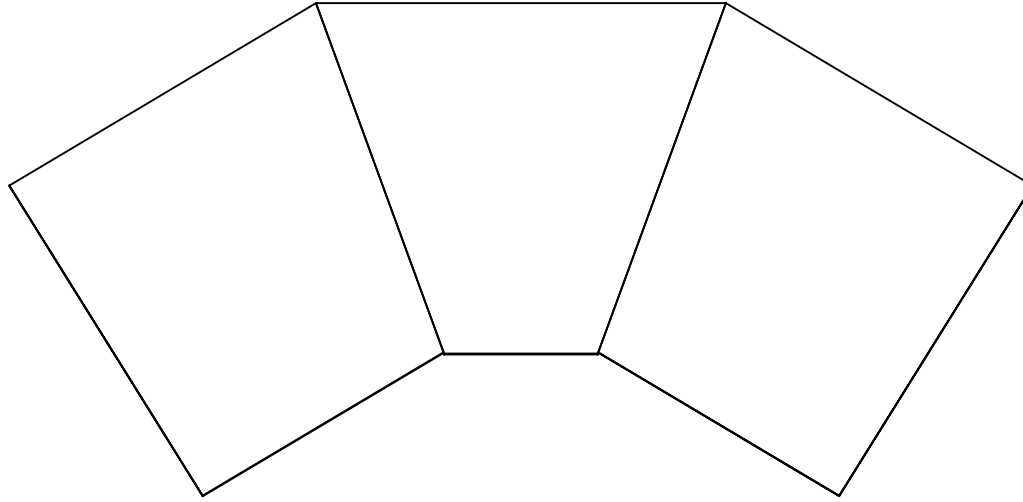


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		1 of 1	File:
		Drawing: TPP-40029	
<p>S H A S T A 105 CR 14 Middlebury, Indiana 46540</p>		DATE: 10/30/15	AC Ducting Repair Kit Airlyte 16 & 19
		DRAWN: MAD	None
		SCALE:	
REVISIONS		DATE	
NO BY	A. MADE	10/30/15	



NO	BY	REVISIONS	DATE
A	MAD	Released to Production	10/30/15

SHASTA
105 CR 14
 Middlebury, Indiana 46540

DATE: 10/30/15
 DRAWN: MAD
 SCALE: None

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 Repair Kit
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1 of 1
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